

NOTES AND SPECIFICATIONS:

1. MATERIAL: FABRICATE FROM ALUMINIUM ALLOY 6061-T6 PER AMS 4027. SAP No. RZ50058PVC. △
2. MATERIAL THICKNESS: 25 SWG. 0.468mm (0.018") to 0.568mm (0.022"). △
3. FINISH: FRONT FACE FINISH TO BE MATTE BLACK SULPHURIC ANODISED TO DEF-STAN 03-25. (ALT: ANODISE IN ACCORDANCE WITH MIL-A-8625, TYPE II, CLASS 2, DYE MATTE BLACK).

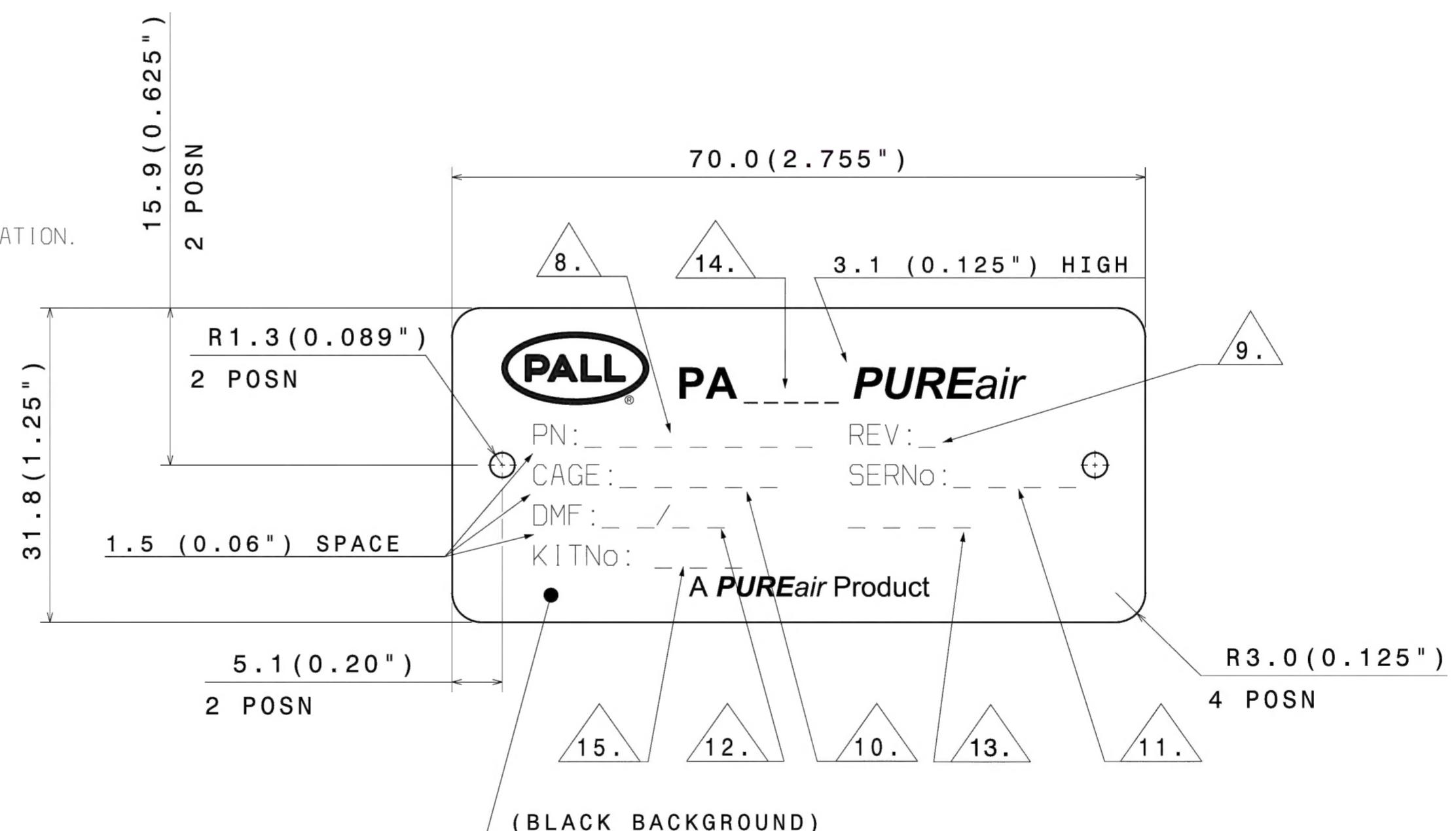
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
F5	2AY	ADDED SAP NUMBER TO MATERIAL, CHANGED FROM 0.6 THK TO 25 SWG. ECR R40798 INCORPORATED.	28 OCT 2014	MODIFIED: B MITCHEM
		CHANGE CODE: PE	29 OCT 2014	DRG CHCK: T CLARK
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
				31 OCT 2014 DSGN APRL: D P SMITH

REFS 4 - 15 ARE FOR INFORMATION ONLY AT THIS STAGE, NUMBERS WILL BE DEFINED ON TOP LEVEL DRAWING.

ALL TEXT AND LOGOS TO BE LASER MARKED AT TOP LEVEL USING THIS DRAWING.

4. CHARACTERS: LASER ETCHED ALUMINUM ON BLACK BACKGROUND.
5. CHARACTERS SHALL BE ALL UPPER CASE ARIAL.
6. UNLESS OTHERWISE SPECIFIED, CHARACTER HEIGHT TO BE 2mm(0.08").
7. UNLESS OTHERWISE SPECIFIED, OUTSIDE BORDER TO BE 1.5mm(0.06") MINIMUM.

8. MARK THE PART NUMBER OF THE TOP LEVEL DRAWING.
9. MARK THE LATEST REVISION LETTER OF THE TOP LEVEL DRAWING.
10. MARK THE FIVE (5) DIGIT CAGE CODE.
11. MARK THE FOUR (4) DIGIT SERIAL NUMBER.
12. MARK DATE OF MANUFACTURE IN MM/YY FORMAT.
13. MARK THE NATIONAL AIRWORTHINESS AUTHORITY APPROVAL ABBREVIATION.
14. MARK THE THREE (3) TO FIVE (5) DIGIT MARKETING NUMBER.
15. MARK THE KIT NUMBER, IF AVAILABLE.



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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETRES

TOLERANCES ARE:

DECIMALS ANGLES

X. ± 0.5 ± 0.5 DEG

.X. ± 0.25

.XX ± 0.125

.XXX ± -

SURFACE FINISH 3.2/

DO NOT SCALE DRAWING

THIRD ANGLE
PROJECTION

DRG PER ASME
Y14.5M-1994
OR
BS 8888

APPROVALS

DRAWN BY R LLEWELLYN 29 JUL 2014

DRG CHCK T CLARK 29 JUL 2014

PROJ ENG

MFG ENGR

TECH APRL

DSGN APRL

USED ON QB05008

DSGN APRL E C BULA 29 JUL 2014

CONTRACT NO

DATE

29 JUL 2014

29 JUL 2014

PALL CORPORATION
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

PALL Corporation

TITLE

LABEL

SIZE A2. CAGE CODE U0088 DRG NO QB21985 ISS 2AY

SCALE 2:1 WEIGHT SHEET A OF A

CAD LOCATION

UKEH_CATDRW-133446